



HEXOL BK 68 – BK 100

MOLD RELEASE OIL

PRODUCT DESCRIPTION

Hexol BK 68 – BK 100 are release oils used for treating the walls of metal wooden or plastic molds before casting or for separating cast concrete components. The use of HEXOL BK oil results in cast products with very good quality finished surfaces. At the same time, the product also has a strong anti-corrosion effect that helps to preserve and extend the service life of metal molds intended for casting concrete parts.

PERFORMANCE FEATURES

- can be used for ISO 6743-1, ISO-L-AN, DIN 51501 AN specifications;
- prevents the formation of stains on the surfaces of cast parts resulting from contact with oxidized surfaces of the casting molds;
- improves the maneuverability of the casting molds by preventing the adhesion of concrete on their surfaces and the detachment of pieces from the finished product at the time of demolding;
- does not affect the hardening process of the concrete, resulting in a surface without roughness.

APPLICATION

- treatment of active surfaces of concrete casting molds, BCA etc.;
- applied before casting on clean and dry metal molds, by spraying, brushing or dipping.

PROPERTIES

Viscosity Grade SAE	68	100
Density at 15°C [kg/m ³], max	895	905
Kinematic Viscosity at 40°C [mm ² /s]	61.2-74.8	80-110
Flash Point [°C]	220	240
Pour Point [°C]	-12	-12

PACKAGING

☐ 0.4kg	☐ 1kg	☐ 4kg	☐ 15kg	☐ 180kg	☐ 1l	☐ 3l
☐ 0.23l	☐ 0.45l	☐ 0.5l	☐ 0.6l	☐ 0.9l	☐ 208l	☐ 1000l
☐ 4l	☐ 5l	☒ 10l	☒ 20l	☒ 60l		

Details concerning the products are of indicative nature only, they do not constitute an offer or legally binding. Data in tables are typical values obtained at standard tolerance of production lot and there are possible differences due to continuous product development and batch differences. Actual parameters are specified in quality and conformity certificates of each batch of products.

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