

**HEXOL LUBE SRL****MATERIAL SAFETY DATA SHEET**
According to 1907/2006 (REACH), 2020/878 (EU)
Hexol BK 15

Date: 23.06.2025

Edition: 1

Revision: 3

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1. Identification of the mixture and of the company/undertaking**1.1 Product identifier: Hexol BK 15****1.2 Relevant identified uses of the mixture and uses advised against**

Relevant identified uses: Mold release oil.

Restrictions on use: any other uses not recommended are forbidden.

1.3 Details of the supplier of the safety data sheet:

S.C. HEXOL LUBE S.R.L.

Address: Paleu commune, Ardealului street, no. 1A, Bihor county

Phone/Fax: +4 0259 449 203/+4 0259 428 299

E-mail: office@hexol.com

1.4 Emergency telephone number

Phone: +4 0259 454 216; +4 0259 449 203; 8-16h on workdays.

2. Hazards' identification**2.1 Classification of the mixture**

Classification of the mixture according to Regulation 1272/2008/EC

Not required.

2.2 Label elements: Labelling according to Regulation 1272/2008/ECProduct identification: Trade name: **Hexol BK 15**

Precautionary statements:

P 273: Avoid release in the environment.

P 501: Dispose of contents/container in accordance with national/international regulation.

2.3 Other hazards:

Hazard description: If usual precautions are taken when handling products containing mineral oils, the instructions for handling (Chapter 7) and personal protection (Chapter 8) are respected, there are no known hazards.

3. Composition/information on ingredients**3.2 Mixtures**

Chemical description: Mineral base oil; additives.

Name	EINECS No.	CAS No.	REACH No.	Classification according to the Regulation (CE) Nr. 1272/2008 [CLP]	Conc. %
Mineral Oil	278-012-2	74869-22-0	-	-	95-100

For full text of each relevant P-, H- phrase and Hazard classes and cat. see Section 16.

4. First aid measures**4.1 Description of first aid measures**

General advice: Remove victim from exposure site. Ensure that the person has fresh air. Lay person in lateral, stable position and keep warm. In case of irregular breathing or respiratory arrest apply artificial respiration.

First aid responders must avoid exposure. Proper respiratory protection will be used. In case of respiratory arrest mechanical ventilation should be provided. Do not use mouth to mouth resuscitation. Remove all contaminated clothing immediately.

Inhalation: In case of accident by inhalation, transport the victim out of the contaminated area and leave to rest. If symptoms persist, seek medical advice.

Skin contact: Remove contaminated clothing and wash the skin thoroughly with soap and water. If symptoms persist, seek medical advice.

Eye contact: Wash thoroughly with water for at least 10 minutes. If symptoms persist, seek medical advice.



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After ingestion: An unconscious person should never be forced to swallow. Vomiting will not be induced. Seek medical advice immediately.

4.2 Most important symptoms and effects, both acute and delayed - **No data available.**

4.3 Indication of any immediate medical attention and special treatment needed – **Treat symptomatically**

5. Fire-fighting measures

5.1 Fire extinguishing equipment

Suitable fire-extinguishing equipment: Use foam, carbon dioxide, dry powder, water and sand dispersants.

Unsuitable extinguishing media: Never use a powerful water jet.

5.2 Special hazards arising from the mixture

Hazardous combustion products: in case of fires carbon dioxide, carbon monoxide, sulphur oxides, phosphor oxides, various hydrocarbons and soot can be formed.

5.3 Recommendations for firefighters

In case of fires self-contained breathing apparatus will be used. Special protective equipment: According to the existing firefighting regulations.

Further information:

Collect contaminated firefighting water separately. It must not enter the sewer system.

Combustion residues and the contaminated water use in extinguishing the fire must be disposed of in accordance with local regulations.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Keep away people without protective equipment or untrained people. Avoid contact with skin and eyes. Avoid breathing vapours or spray mist. Wear respiratory protective equipment.

Personal precautions: see Section 8.

6.2 Environmental precautions:

Confine spills to prevent material from entering sewers, watercourses, drains and into soil. In case of environmental release notify relevant authority.

6.3 Methods and material for fire containment and cleaning up

On soil: Eliminate all ignition sources. Collect spillage. Contain the rest or small quantities using absorbent materials: sand, earth or other suitable absorbents. Dispose of materials and solid residues according to local regulations.

In water: Confine the spillage. Remove from surface by skimming or suitable absorbents.

Notify local authorities according to regulations.

6.4 Reference to other sections

Personal precautions: see section 8. Waste treatment methods: see section 13.

7. Handling and storage

7.1 Precautions for safe handling

Protective measures: wear personal protective equipment. Avoid contact with skin and eyes. Avoid prolonged breathing of oil vapours or mists. If sprayed, it is preferable to use a full-face visor or special chemical goggles. In case vapours and mist is formed respiratory equipment with a suitable filter will be used. Do not spill the product.

Hygiene measures: Smoking, eating and drinking are prohibited in the area where the product is used. Wash hands before breaks and at the end of the work schedule. Wear oil resistant footwear and protective gloves. Wash contaminated clothing with soap and water.

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Fire prevention measures: Keep away from heat and other sources of ignition.

7.2 Conditions for safe storage, including any incompatibilities

Storage facilities must comply with regulations for storing of flammable liquids. Store in dry, well-ventilated place in original, closed containers. Keep away from radiant heat, open flame and oxidizing agents. Storage temperature: Stable if kept between +5°C - +40°C.

7.3 Specific end use(s)

Recommendations: Mold release oil.

8. Exposure controls / personal protection**8.1 Control parameters:**

Pursuant regulations in force, mineral oil mist concentration in air should not exceed 10 mg/m³.

8.2 Exposure controls

Technical measures: see protection measures – Paragraph 7

Personal protective equipment:

Skin and body protection: Prolonged and repeated contact with skin should be avoided. Otherwise protective measures should be taken. In case of spray hazard use oil-resistant clothing. Soaked clothing and shoes must be changed immediately. Wash skin immediately after work. Do not place dirty or wet rags in pockets.

Respiratory protection: In case of exposure above the permissible concentration limit, wear suitable respiratory equipment.

Hand protection: Oil resistant gloves (EN 374, Breakthrough time 480 min) (e.g. nitrile rubber - minimal thickness 0.33 mm). Note: Manufacturer's directions for use and the conditions of application should be observed.

Eye protection: In case of a spray hazard use tightly fitting safety goggles.

8.3 Environmental exposure controls:

Do not discharge into drains/surface waters/groundwater. If the product contaminates rivers, lakes or sewers, the competent authorities shall be notified in accordance with the legal provisions in force. If the product has infested the environment, inform immediately the competent authorities.

9. Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Appearance:	liquid
Colour:	brown
Odour:	characteristic of petroleum products
Odour threshold:	no
pH	not applicable
Melting point:	not applicable
Pour point:	- 8 °C
Boiling point:	not applicable
Flash point:	180 °C
Evaporation rate:	not applicable
Flammability:	not in normal conditions
Upper flammability limit:	not applicable
Lower flammability limit:	not applicable
Vapour pressure at 20°C:	negligible
Vapour density:	not applicable
Relative density at 15°C:	0.865 g/cm ³
Solubility in water at 20°C:	practically insoluble in water



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n-Octanol/water partition

coefficient:

not available

Autoignition temperature:

not applicable

Decomposition temperature:

not applicable

Kinematic viscosity at 40°C:

13.5 – 16.6 mm²/s

Kinematic viscosity at 100°C:

2.7 – 3,6 mm²/s

Explosive properties:

no

Oxidizing properties:

no

9.2 Other information:

Soluble in other solvents:

gasoline, kerosene, toluene

10. Stability and reactivity

10.1 Reactivity: Dangerous reactivity not known.

10.2 Chemical stability: No decomposition if stored and handled properly.

10.3 Possibility of hazardous reactions: Not known.

10.4 Conditions to avoid: Direct heat or ignition sources.

10.5 Incompatible materials: Strong oxidizing agents.

10.6 Hazardous decomposition products: No dangerous decomposition products are formed under normal conditions.

11. Toxicological information**11.1 Information on toxicological effects**

Acute toxicity:

Oral: LD₅₀ (rats) > 5000 mg/kgDermal: LD₅₀ (rabbits) > 2000 mg/kg

Acute toxicity: irritation

Skin: not irritant

Eye: not irritant

Respiratory or skin sensitisation: not sensitising

Germ cell mutagenicity: not known

Carcinogenicity: not known

Reproductive toxicity: not known

STOT-single exposure: not known

STOT-repeated exposure: not known

Aspiration hazard: not known.

12. Ecological information**12.1 Toxicity**Oral: LD₅₀ (rats) > 5000mg/kgDermal: LD₅₀ (rabbits) > 2000 mg/kg**12.2 Persistence and degradability:** No data available.

Biodegradability: No data available.

12.3 Bio accumulative potential: No data available.**12.4 Mobility**

Mobility in soil: Absorbs in soil.

Mobility in water: Floats on water.

12.5 Results of PBT and vPvB

assessment

No data available.

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12.6 Other adverse effects

PCT, PCB and halogens:

None.

Environmental effects:

Floats on water.

Avoid release into underground waters, surface water, sewers.

Can be mechanically removed from water.

13. Disposal considerations**13.1 Waste treatment methods****13.1.1 Product disposal / Packaging**

Wastes of the product or used oil should be treated as hazardous waste. EWC code: 13 01 10*

Disposal must be in compliance with national and local regulations.

Packaging disposal: Containers with product residue should also be treated as hazardous waste according to national and local disposal regulations. EWC code: 15 01 10*

13.1.2 Packaging containing residues of, or contaminated by dangerous substances.

Disposal must be in compliance with national and local regulations.

13.1.3 Wastewater: Quality of wastewater emitted to natural water must comply with national and local regulations.**13.1.4 Other recommendations:**

Care should be taken in any case to ensure compliance with EC, national and local regulations.

It is the responsibility of the user to know all relevant national and local regulations.

14. Transport information

Land transport:

Road/ Railway

ADR/RID:

Not classified.

Waterways:

Inland waterways/ Sea transport

ADN/IMDG:

Not classified.

Air transport:

ICAO / IATA:

Not classified.

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the mixture.**

Relevant Romanian regulation and EU directives

- Directive 94/33 / EC on the protection of young people at work.

- Directive 92/85 / EEC on the safety and health of pregnant women at work.

- Regulation (EC) No 1272/2008 [CLP]

- Law no. 360/2003 on the regime of dangerous chemical substances and mixtures.

- Law no. 263/2005 for the amendment, completion of Law no. 360/2003 regarding the regime of hazardous chemicals and preparations.

-GD 856/2002 On the record of waste management and the approval of the list containing waste, including hazardous waste.

- GD 188/2002 Approval of some norms regarding the discharge conditions of wastewaters in the aquatic environment

- GD 352/2005 Modification and completion of GD 188/2002 for the approval of some norms regarding conditions for the discharge of wastewater into the aquatic environment.

- GD 235/2007 Waste oils management.

15.2 Chemical safety assessment.

Not available

16. Other information



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The full text of each relevant R-, H- phrase and Hazard classes and cat. in Sections 2 and 3:

P 273: Avoid release to the environment.

P 501: Dispose of contents/container in accordance with national regulation.

The information given in this data sheet is based on our best knowledge at the time of publication. The information is given for information purposes and is intended to assist its safe transport, handling and use and therefore should not be construed as guaranteeing any specific property of the product or as being part of a product specification or any contract. The information refers only to the specified product and is not valid when the product is combined with any other products or in any manufacturing process without express specification.

The manufacturer or supplier shall not take responsibility for any damages from the use other than recommended or other misuse of the product. It is the responsibility of the user to keep regulatory precautions and observe recommendations for safe use of the product.

