



HEXOL TT-32, TT-46, TT-68, TT-100

METAL WORKING OIL

PRODUCT DESCRIPTION

HEXOL TT-32, TT-46, TT-68, TT-100 are excellent quality quench oils designed for high speed quenching operations. They are formulated from high quality mineral parafinic oils with a specific additive package (anticorrosion, antifoam additives, ...). They have extremely low foaming tendency and very good corrosion protection.

PERFORMANCE FEATURES

- high and stable quench speed;
- long life and lasting performance;
- highly resistant to oxidation and thermal decomposition;
- good corrosion protection;
- uniform quenching characteristics producing consistent quality.

APPLICATION

- it is recommended to use as quench oil in all types of systems including open tank quenching and sealed quenching furnaces;
- they are particularly suitable for heavy section steels of low hardenability, and are recommended where minimum staining of components is desired.

PROPERTIES

	32	46	68	100
ISO viscosity				
Density at 15°C [kg/m ³], aprox.	850-875	850-875	860-880	875-900
Kinematic Viscosity at 40°C [mm ² /s]	28.8 – 35.2	41.4 – 50.6	61.2-74.8	90-110
Flash Point [°C]min	215	215	225	230
Pour Point [°C]max	-15	-15	-15	-15

PACKAGING

<input type="checkbox"/> 0.4Kg	<input type="checkbox"/> 1Kg	<input type="checkbox"/> 4Kg	<input type="checkbox"/> 15Kg	<input type="checkbox"/> 180Kg		
<input type="checkbox"/> 0.23L	<input type="checkbox"/> 0.45L	<input type="checkbox"/> 0.5L	<input type="checkbox"/> 0.6L	<input type="checkbox"/> 0.9L	<input type="checkbox"/> 1L	<input type="checkbox"/> 3L
<input type="checkbox"/> 4L	<input type="checkbox"/> 5L	<input checked="" type="checkbox"/> 10L	<input checked="" type="checkbox"/> 20L	<input checked="" type="checkbox"/> 60L	<input checked="" type="checkbox"/> 208L	<input checked="" type="checkbox"/> 1000L