



HEXOL SOLUBLE GP XL

METALWORKING SOLUBLE OIL

PRODUCT DESCRIPTION

HEXOL SOLUBLE GP XL is a water miscible metalworking oil, formulated from high quality mineral oils with a specific additive package (emulsifying, anticorrosion, antifoam additives) and doesn't contain phenolic or cresol components. It has extremely low foaming tendency and very good corrosion protection. Also assures a very good cooling.

PERFORMANCE FEATURES

- nitrite and phenol/cresol free;
- universal;
- outstanding miscibility with water;
- long-term oxidation stability;
- good corrosion protection;
- low foaming tendency;

APPLICATION

- can be used to cutting and drilling of steel and cast iron without the risk of corrosion and staining;
- recommended concentration is 5 % vol, for general machining. Higher concentration must be used when machining difficult materials.

ATTENTION! Always add the oil concentrate to water, under continuous mixing.

PROPERTIES

Density at 15°C [kg/m ³], aprox.	900
Kinematic Viscosity at 40°C [mm ² /s]	40 - 60
Flash Point [°C]min	210
Pour Point [°C]max	-15
19:1 emulsion stability in 24 h	very good
Colour	brown

PACKAGING

<input type="checkbox"/> 0.4Kg	<input type="checkbox"/> 1Kg	<input type="checkbox"/> 4Kg	<input type="checkbox"/> 15Kg	<input type="checkbox"/> 180Kg		
<input type="checkbox"/> 0.23L	<input type="checkbox"/> 0.45L	<input type="checkbox"/> 0.5L	<input type="checkbox"/> 0.6L	<input type="checkbox"/> 0.9L	<input type="checkbox"/> 1L	<input type="checkbox"/> 3L
<input type="checkbox"/> 4L	<input checked="" type="checkbox"/> 5L	<input checked="" type="checkbox"/> 10L	<input checked="" type="checkbox"/> 20L	<input checked="" type="checkbox"/> 60L	<input checked="" type="checkbox"/> 208L	<input checked="" type="checkbox"/> 1000L